

## LE MANS 24 HOURS

**Round 4** 2024 FIA World Endurance Championship (FIA WEC)

92TH EDITION







### TIMETABLE

| _                  | TO DAY WALL T                         |
|--------------------|---------------------------------------|
|                    | RIDAY, JUNE 7                         |
| 10:00am-7:00pm     | Scrutineering and documentation       |
|                    | TURDAY, JUNE 8                        |
| 10:00am-3:00pm     | Scrutineering and documentation       |
|                    | UNDAY, JUNE 9                         |
| 10:00am-1:00pm     | Le Mans 24 Hours (Test)               |
| 2:00pm-3:00pm      | Ligier European Series (Race)         |
| 3:30pm-6:30pm      | Le Mans 24 Hours (Test)               |
|                    | IESDAY, JUNE 11                       |
| 2:00pm-3:00pm      | Pit-walk and autograph session        |
| 2:00pm-6:00pm      | Pits visit                            |
| 3:15pm-4:30pm      | Pit-Stop Challenge                    |
|                    | ONESDAY, JUNE 12                      |
| 11:45am-12:45pm    | Road to Le Mans (Free Practice 1)     |
| 2:00pm-5:00pm      | Le Mans 24 Hours (Free Practice 1)    |
| 7:00pm-8:00pm      | Le Mans 24 Hours (Qualifying)         |
| 8:30pm-9:30pm      | Road to Le Mans (Free Practice 2)     |
| 10:00am-midnight   | Le Mans 24 Hours (Free Practice 2)    |
|                    | URSDAY, JUNE 13                       |
| 10:30am-10:50am    | Road to Le Mans (Qualifying 1)        |
| 11:05am-11:25am    | Road to Le Mans (Qualifying 2)        |
| 3:00pm-6:00pm      | Le Mans 24 Hours (Free Practice 3)    |
| 6:30pm-7:25pm      | Road to Le Mans (Race 1)              |
| 8:00pm-8:30pm      | Le Mans 24 Hours (Hyperpole)          |
| 10:00pm-11:00pm    | Le Mans 24 Hours (Free Practice 4)    |
|                    | RIDAY, JUNE 14                        |
| 3:00pm-8:00pm      | Track open to public                  |
| 4:00pm-7:00pm      | Drivers' Parade (Le Mans city center) |
|                    | TURDAY, JUNE 15                       |
| 10:35am-11:30am    | Road to Le Mans (Race 2)              |
| 12:00 noon-12:15pm | Le Mans 24 Hours (Warm-up)            |
| 1:50pm-3:00pm      | Grid Walk                             |
| 4:00pm             | Le Mans 24 Hours (Start)              |



## THE 2024 RACE



All of the 23 Hypercar prototypes representing nine different makes racing at Le Mans this year are fitted with Michelin tires

Le Mans debuts for the BMW, Alpine, Lamborghini, Isotta Fraschini and Peugeot 9X8 Evo Hypercars

Like last year, the 2024 Le Mans 24 Hours is a tickets-only event

Tire warmers are no longer authorized for the Le Mans 24 Hours

The eight fastest cars in qualifying will go forward to the Hyperpole shootout session

During pit stops, tires may only be changed once refueling has been completed. Staying on the same set consequently saves time

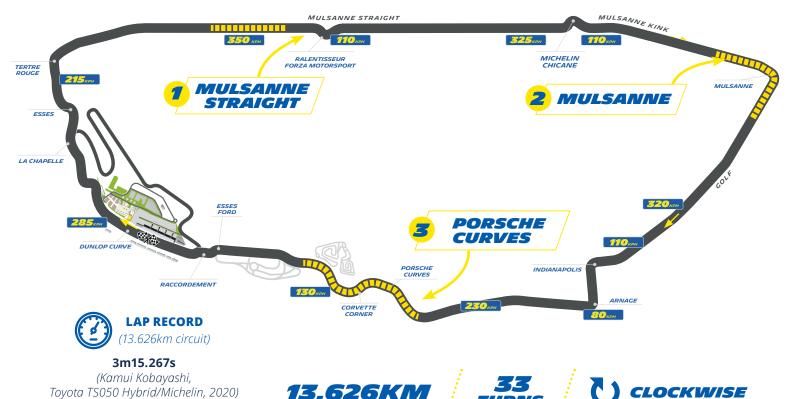
The Michelin '71'-equipped H24
hydrogen prototype, the Alpine
Alpenglow Hy4 hydrogen concept
car and the Ligier JS2 RH2 hydrogen
prototype will perform parade laps
prior to the start of this year's Le
Mans 24 Hours

Michelin is a partner of the Ligier European Series and Road to Le Mans support races





# THE CIRCUIT 25 MICHELIN PREMIUM PARTNER



#### **FEATURES**

Average speed: 251.20kph

The longest and fastest circuit visited by the 2024 FIA WEC

Non-permanent: 50 percent of the circuit is open to ordinary traffic the rest of the year

The surfaces of the track's permanent and non-permanent sections are different

Two chicanes slow the cars along the 5.750km

Mulsanne Straight

The Porsche Curves (Turns 23 to 27) form a particularly challenging sequence of high-speed turns

### MICHELIN PILOT SPORT TIRE DATA AT LE MANS

When the prototypes are at their fastest (around 340kph down the Mulsanne Straight), their MICHELIN Pilot Sports become oval due to centrifugal force which can increase their diameter by as much as 1.4cm. The phenomenon is countered by the aerodynamic downforce exerted on the car.

Braking for Mulsanne 2, the Hypercars slow from 315 to 90kph, shedding 200kph in just 200 meters and four seconds. Each MICHELIN Pilot Sport has to dissipate 4,000 kilojoules of energy in the process.

Entering the Porsche Turns 3, each MICHELIN Pilot Sport is submitted to a lateral force of 2.8g for a duration of four seconds at a speed of around 240kph. Lateral deformation can reach 5cm.

During a single lap of Le Mans (13.626km), each MICHELIN Pilot Sport rotates 6,500 times.





# THE 2023 RACE | 25 | MILE MANS.









### **WINNERS:**

Pier Guidi/Calado/Giovinazzi (Ferrari 499P/Michelin), 342 laps (4,659.40km) at an average speed of 194.1kph







### **TOP SPEED:**

**Miguel Molina** 

(Ferrari 499P/ Michelin), 347.8kph

### **FASTEST RACE** LAP:

### **Antonio Fuoco**

(Ferrari 499P/ Michelin), 3m27.218s (236kph)

A winning return to the premier class at Le Mans for Ferrari, 50 years after its previous victory there

Ferrari's 10th Le Mans win

The centenary Le Mans attracted a crowd of 325,000 despite the mixed weather

> Michelin's 26th consecutive Le Mans victory

Plenty of excitement with no fewer than 40 leader changes

**Developed using** simulator technology alone, the MICHELIN **Pilot Sport tire range** successfully triple-stinted (500km)

The LMGTE class's final appearance at Le Mans saw Corvette/Michelin take the category win







The **MICHELIN** Pilot Sport Hypercar range, which was developed entirely using simulation technology, is racing at Le Mans for the second year running, but the context is different this time around. We know the track and our tires perfectly, of course, but tire warmers have now been banned. It will therefore be

the driver's job to get them up to their working temperature after every change. Depending on the compound, the time required to do this will vary from just a few turns in the case of the soft, to a little longer for the medium and perhaps an entire lap or more with the hard, depending on the style of driving. Our technicians will naturally be on-hand to advise the teams, but we already know that the best

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solution will be to stay on the same tires as long as possible. Given their longevity and consistency, we expect many of the teams will run quadruple stints at least. It is also possible they won't change all four tires at the same time. Since the beginning of this season, and as a function of the characteristics of the different circuits, we have seen several examples of them doing

this. We've also seen that mixing compound-types can be a winning strategy. When you change just two tires instead of four, there's the time-saving factor, too, of course. Whatever the tactics chosen, we are extremely proud of our tyres and can't wait for the start of the world's greatest endurance race which Michelin has won 32 times, including an ongoing sequence of 26 victories in a row.



### **MICHELIN'S FIA WEC RECORD**

WITH 6 DIFFERENT MAKES
including Toyota (46 wins) and Porsche (19)
WITH 43 DIFFERENT DRIVERS
including Buemi (24 wins), Hartley (21) and Conway (18)











sophisticated Hypercar prototypes were developed on simulators in the space of just months. Michelin has since continued to work on its reliable, high-performance range of endurance racing tires in response to the demand for superior longevity inline with Michelin's Everything Sustainable plan.

The regulations for the 2024 FIA World Endurance Championship restrict the number of different slick specifications to just two (three for Le Mans), plus a single type of rain tire. Tire warming systems are no longer authorized.

These two parameters have led Michelin Motorsport's engineers to work on the compounds of its slicks to make them even more versatile and enhance their warm-up performance.

Meanwhile, the single type of rain tire needs to cover a broad spectrum of conditions, from damp and drying, to heavy rain. The resulting solution combines a tread pattern with greater versatility.

All of the Hypercar prototypes (LMH/LMDh) race on MICHELIN Pilot Sports (front: 29/71-18, rear 34/71-18).

### MICHELIN PILOT SPORT TRIVIA

OTIA NITE

**Around 200 different 'ingredients'** go into the 20 semi-finished assemblies that make up each MICHELIN Pilot Sport.

MICHELIN Pilot Sport tires are made by hand. The process takes around **30 minutes**, plus a further **20 minutes** for them to be cured at **180°C**.

The running temperature of a MICHELIN Pilot Sport slick can reach as high as **130°C** 

A MICHELIN Pilot Sport can withstand a mass of **100 times** its own weight, equivalent to a family hatchback like the Renault Clio.

At 200kph, MICHELIN Pilot Sport rain tires can clear up to **120 liters** of water every second. That equates to **28,000 liters** per lap of Le Mans, or a million liters over the course of three stints.

The MICHELIN Pilot Sport tires that race at Le Mans were developed entirely virtually in just **10 months.** 





# THE MICHELIN PILOT SPORT RANGE

# CUSTOMER RACING MICHELIN PILOT SPORTS

In addition to the 23 Hypercars contesting the 2024 Le Mans 24 Hours on Michelin rubber, Michelin is also the exclusive supplier to the 58 participants (40 LMP3 prototypes + 18 GT3 cars) contesting the Road to Le Mans, as well as to the 32 contestants in the Ligier European Series. These cars are fitted with S9M/S8M and P2L tires from Michelin's Customer Racing range.s Customer Racing range.













### **SLICKS**

**Soft** (white







soft compound / dry or slightly damp conditions / low temperatures (nighttime racing/early morning)

sidewall marking):





Medium (yellow): medium compound / dry conditions / the most versatile option





**Hard** (red): hard compound / dry conditions / high track temperatures / big constraints





### RAIN TIRES

Wet (blue): soft compound / wet conditions / versatile

### SLICK ALLOCATIONS

| Free Practice + Qualifying | 24 tires |
|----------------------------|----------|
| Hyperpole                  | 8 tires  |
| Race                       | 56 tires |

SIZES: FRONT: 29/71-18 • REAR: 34/71-18

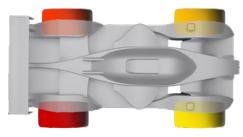
Width (cm) / Exterior Diameter (cm) – Interior Diameter (inches)

### TECHNICAL REQUIREMENTS

| Minimum FRONT Stabilized Relative Pressure  | 2,0b = x psi |
|---|--------------|
| Minimum REAR Stabilized Relative Pressure   | 2,0b = x psi |
| Maximum FRONT camber at static ride height* | -2,7°        |
| Minimum FRONT camber at static ride height* | -1,0°        |
| Minimum REAR camber at static ride height*  | -2,0°        |
| Maximum REAR camber at static ride height*  | -1,0°        |

(\*) For example, if the minimum static camber angle is -3°, competitors may run at -2.5° but not at -3.5°

### **ENERGY LEVEL PER TIRE**



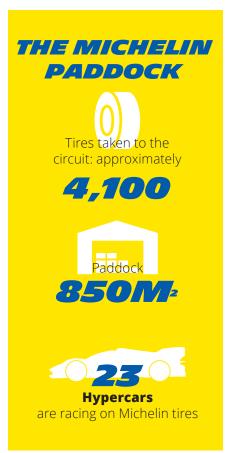


Mild

### MICHELIN'S LE MANS LOGISTICS

Approximately 4,100 MICHELIN Pilot Sports are available for the 23 Michelin-equipped cars entered for this year's Test Day and Le Mans 24 Hours race. The Monday after the Test Day, the tires that are used during the session (around 400) are returned to Clermont-Ferrand where they are replaced by the same number which arrive at Le Mans on the Tuesday of race week. This plan optimizes logistical costs and reduces Michelin's environmental impact.





### MICHELIN MOTORSPORT'S STAFF AT LE MANS









#### **Fitters**

Fitters comprise the bulk of Michelin Motorsport's personnel at Le Mans where they fit, balance and remove tires on one of the workshop's three lines. In the course of Le Mans week, they fit more than 4,100 Michelin tires. Order forms from partner teams are received via a bespoke application. The 54 fitters work in shifts during the race.

### **Technicians**

The role of Michelin Motorsport's Technical Team Advisors delegated to work its partner teams (at least one per team) includes advising on tire usage and management of the teams' tire quotas. It also covers attending technical briefings with the teams' own engineers and drivers to assist with tire choices and tire-pressure recommendations. Their input can be decisive.

### **Developers**

The development experts behind Michelin's Hypercar range attend the race to monitor tire performance, make sure that Michelin's usage recommendations are adhered to as a function of the cars' set-ups and respond swiftly in case of any issues. They contribute to the job of inspecting the tires that come off the cars after the early stints in order to see how the different plies performed in

order to possibly authorize triple or even quadruple stints.

#### **Performance analysts**

These engineers permanently monitor tire and car performance using the data and graphs provided by Michelin's partner teams. They check that the real-time data corresponds with the forecasts obtained during simulation work upstream of the race.

#### Tire analysts

Tire analysts section the tires that come off the cars to check that the different plies (crown, casing, sidewalls) and materials performed correctly. As a function of their findings, the developers decide whether the number of stints cars stay out on the same tires can be increased, and provide the teams' engineers and technicians with usage and set-up recommendations.





### HYPERCAR MICHELIN PARTNERS

### 23 HYPER PROTOTYPES REPRESENTING 9 MANUFACTURERS



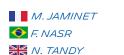










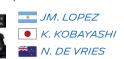






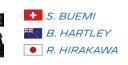






L. VANTHOOR





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J-K. VERNAY













\* Débuts en catégorie Hypercar en FIA WEC en 2024





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### THE MICHELIN-EQUIPPED HYPERCAR PROTOTYPES

| VOITURE                           | POWER UNIT   | POWER         | TRANSMISSION  |
|-----------------------------------|--|---------------|---|
| TOYOTA GRO10 HYBRID<br>(LMH)      | 3.5-liter V6 bi-turbo<br>+ Toyota Hybrid System (front wheels) | 500kW + 200kW | four-wheel drive, seven-speed Xtrac sequential gearbox    |
| PEUGEOT 9X8 (LMH)                 | 2.5-liter V6 bi-turbo<br>+ Peugeot MGU (front wheels)          | 500kW + 200kW | four-wheel drive, seven-speed Sadev sequential gearbox    |
| FERRARI 499P (LMH)                | 3-liter V6 bi-turbo<br>+ hybrid system (front wheels)          | 500kW + 200kW | four-wheel drive, seven-speed Xtrac<br>sequential gearbox |
| ISOTTA FRASCHINI TIPO6-C<br>(LMH) | V6 turbo<br>+ MGU (front wheels)                               | 500kW + 200kW | four-wheel drive, seven-speed Xtrac sequential gearbox    |
| PORSCHE 963 (LMDh)                | 4.6-liter V8 bi-turbo<br>+ Bosch MGU (rear wheels)             | 500kW + 50kW  | two-wheel drive, seven-speed Xtrac<br>sequential gearbox  |
| CADILLAC V-SERIES.R<br>(LMDh)     | 5.5-liter V8<br>+ Bosch MGU (rear wheels)                      | 500kW + 50kW  | two-wheel drive, seven-speed Xtrac sequential gearbox     |
| ALPINE A424 (LMDh)                | 3.4-liter V6 turbo<br>+ Bosch MGU (rear wheels)                | 500kW + 50kW  | two-wheel drive, seven-speed Xtrac sequential gearbox     |
| BMW M Hybrid V8 (LMDh)            | 4-liter V8 bi-turbo<br>+ Bosch MGU (rear wheels)               | 477kW + 50kW  | two-wheel drive, seven-speed Xtrac sequential gearbox     |
| LAMBORGHINI SC63 (LMDh)           | 3.8-liter V8 bi-turbo<br>+ Bosch MGU (rear wheels)             | 500kW + 50kW  | two-wheel drive, seven-speed Xtrac sequential gearbox     |





### HYPERCAR STANDINGS

### FIA WORLD ENDURANCE HYPERCAR CHAMPIONSHIP

| N/I             | ANUFACTURERS |           | <b>R1</b> 2/03 | <b>R2</b> 21/04 | <b>R3</b> 11/05 | <b>R4</b> 15-16/06 | <b>R5</b> <a>↑ <a>↑ <a>↑ <a>↑ <a>↑ <a>↑ <a>↑ <a>↑</a></a></a></a></a></a></a></a> | <b>R6</b><br>■■■<br>1/09 | <b>R7</b> 15/09 | <b>R8</b> 2/11 | TOTAL |
|-----------------|--------------|-----------|----------------|-----------------|-----------------|--------------------|---|--------------------------|-----------------|----------------|-------|
| <b>1</b> st     | PORSCHE      | <b>Le</b> | 39             | 18              | 26              |                    |   |                          |                 |                | 83    |
| 2 <sup>nd</sup> | ТОУОТА       | <b>*</b>  | 23             | 25              | 12              |                    |   |                          |                 |                | 60    |
| 3 <sup>rd</sup> | FERRARI      | <u></u>   | 18             | 13              | 18              |                    |   |                          |                 |                | 49    |

| DR              | RIVERS           |            | <b>R1</b> 2/03 | <b>R2</b> 21/04 | <b>R3</b> 11/05 | <b>R4</b> 15-16/06 | <b>R5</b> | <b>R6</b> 1/09 | <b>R7</b> 15/09 | <b>R8</b> 2/11 | TOTAL |
|-----------------|------------------|------------|----------------|-----------------|-----------------|--------------------|-----------|----------------|-----------------|----------------|-------|
| <b>1</b> st     | ANDRÉ LOTTERER   | <u>V</u>   | 38             | 18              | 18              |                    |           |                |                 |                | 74    |
| 1 <sup>st</sup> | KÉVIN ESTRE      | <b>Le</b>  | 38             | 18              | 18              |                    |           |                |                 |                | 74    |
| <b>1</b> st     | LAURENS VANTHOOR | <b>W</b>   | 38             | 18              | 18              |                    |           |                |                 |                | 74    |
| 2 <sup>nd</sup> | CALLUM ILOTT     | <b>V</b>   | 27             | 0               | 25              |                    |           |                |                 |                | 27    |
| 2 <sup>nd</sup> | WILL STEVENS     | <b>V</b> e | 27             | 0               | 25              |                    |           |                |                 |                | 27    |
| 3 <sup>rd</sup> | KAMUI KOBAYASHI  | <b>V</b> & | 15             | 25              | 6               |                    |           |                |                 |                | 46    |
| 3 <sup>rd</sup> | MIKE CONWAY      | <u>Ve</u>  | 15             | 25              | 6               |                    |           |                |                 |                | 46    |
| 3 <sup>rd</sup> | NYCK DE VRIES    | <b>\_</b>  | 15             | 25              | 6               |                    |           |                |                 |                | 46    |

## ENDURANCE RACING: AN INNOVATION ACCELERATOR FOR MICHELIN

Michelin sees motorsport in general, and endurance racing and the Le Mans 24 Hours in particular, as a means to accelerate innovation. The proportion of renewable/recycled raw materials that go into MICHELIN Pilot Sport endurance-racing rain tires stands at 45 percent.

In 2021, Michelin presented a demonstration tire containing 46 percent recycled/renewable raw materials for the MissionH24 hydrogen fuel-cell racing prototype.

Since last season, the Wet rain tires raced by endurance racing's Hypercar prototypes incorporate 45 percent renewable/recycled raw materials.

Motorsport is one of the driving forces behind Groupe Michelin's Everything Sustainable plan for 2050.



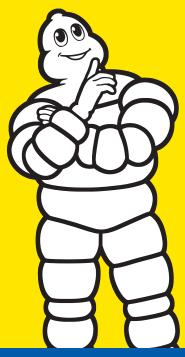






### MICHELIN GREEN GUIDES

Discover the countless delights France has to offer, from the Loire Valley chateaux, Paris, the Alps, Basque country and the French Riviera to Brittany, the Riviera, the Massif-Central and innumerable other attractions with the Michelin Green Guide collection.



### **MICHELIN** AND THE LE MANS REGION



- » Le Mans is the capital of France's Sarthe administrative department and has a population of approximately 150,000. The greater Le Mans region has a population of around 350,000.
- » Le Mans Old Town is historically associated with the Plantagenet royal lineage. It is surrounded by a red Gallo-Roman stone wall.
- » Le Mans sits at the confluence of the Sarthe and Huisne rivers.
- » Le Mans used to be known for its wax, silk and leather industries.
- » Le Mans hosted the first-ever French Grand Prix, in 1906 and its first 24-hour race in 1923. It was also home of France's first series-produced motor car – La Mancelle – in 1878.
- » Places to visit in and around Le Mans include Epau Abbey, Saint Julien's Cathedral, Plantagenet heritage sites, les Quinconces des Jacobins, the Old Town and the Tessé Museum.
- » The Le Mans region is within striking distance of many famous Loire Valley chateaux, such as Chenonceau, Chambord, Blois, Amboise, Azay-le-Rideau, etc.





# MICHELIN | 215 AND LE MANS | LE MAN





### MICHELIN LE MANS

**ANNIVERSARIES** 



### 10 YEARS AGO ...

The 2014 race saw Tréluyer/Lotterer/ Fässler claim their third Le Mans victory. Audi took its score to 13 wins on Michelin tires, while Porsche returned to the headlining class as a factory team, with Michelin. Michelin also provided the tires for Nissan's futuristic ZEOD RC prototype.

### 20 YEARS AGO ....

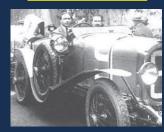
The Audi Sport Japan Team Goh-run Audi R8 of Ara/Capello/Kristensen took the win, ahead of the similar Team Velogx (UK) and ADT Champion (USA) cars. Michelin monopolized the top six places overall and claimed both the GTS and GT classes with Corvette and Porsche respectively.

### **50 YEARS AGO...**

In 1974, Michelin topped the GTS class at Le Mans with the Ferrari 365 GTB/4 of Grandet/Bardini, They came fifth overall and also claimed the Energy Index prize.

### MICHELIN LE MANS HIGHLIGHTS

### 1923: MICHELIN **CLAIMS INAUGURAL LE MANS 24 HOURS**



On May 26, 1923, a field of 33 cars set off in pouring rain to contest the very first Le Mans 24 Hours, known at the time as the Grand Prix d'Endurance de 24 Heures. The race featured a 17-kilometer dirt circuit and produced a onetwo finish for Chenard & Walcker/Michelin, led by the Lagache/Léonard car which averaged 92kph. Only three cars failed to finish.

#### NEW DISTANCE RECORD

The 2010 Le Mans 24 Hours saw Michelin and Audi establish a new distance record at Le Mans, with Rockenfeller/ Dumas/Bernhard's Audi R15 TDi completing 5,410.713km (397 laps). The former record (5,335km) dated back to 1971 when the circuit layout was much faster. Michelin also holds the LMP2, LMGTE Pro and Am distance records.

### A DECISIVE FIFTH STINT **CLINCHES 2011 WIN BY** 13 SECONDS!



In 2011, the N°2 Audi R18 TDi/ Michelin won Le Mans by a margin of just 13.854 seconds after Benoît Tréluyer chose to go out for a fifth stint on the same set of tires following the car's final pit stop. The 30 or so seconds saved by not changing his Michelins allowed the Frenchman to shrug off the late pressure applied by a trio of charging Peugeot 908 HDis to the finish line!

### NEW AVERAGE-SPEED RECORD



lapan's Kamui Kobavashi established a new record for Le Mans when qualifying his Toyota TS050 Hybrid/Michelin for the 2017 race. His polewinning time of 3m14.791s equated to an average speed of 251.88kph, making it the fastest lap ever clocked in La Sarthe. The previous record dated back to 1985 (251.81kph). The 2017 race also saw Michelin post new lap records in LMP2. LMGTE Pro and LMGTE Am.

### MORE THAN TWO F1 **GRANDS PRIX ON THE** SAME FOUR TIRES



In 2018, the 2009 F1 world champion Jenson Button covered 55 laps (750km) at an average speed of more

than 220kph on the same set of Michelin tires in his BR1-AER LMP1 prototype. That's equivalent to contesting more than two F1 grands prix without changing tires. Button posted the fastest lap of his quintuple stint speed: 242kph) (average 30th time around, 400km into his landmark run.

#### 26 CONSECUTIVE WINS -A RECORD

Michelin holds the record for the longest unbroken winning spell at Le Mans (26 victories since 1998). In the course of this ongoing run, the French manufacturer has had to adapt its range frequently as a function of shifting technical regulations and technologies employed by the successive cars. The record for the highest total number of Le Mans wins is currently held by Dunlop (34), ahead of Michelin (32) and Goodyear (14).

### A HYDROGEN PROTOTYPE AND SUSTAINABLE TIRES

As part of the build-up to the 2022 Le Mans 24 Hours, and in keeping with Michelin's commitment to more sustainable, lowcarbon motorsport, hydrogen-fueled H24 prototype completed a lap of the circuit on Michelin tires that contained 53 percent recycled and renewable raw materials. The 2024 race will see Michelin reveal a genuine racing tire that contains 71 percent recycled/renewable raw materials!





### LANDMARK DATES MICHELIN AND LE MANS





#### 1923: MICHELIN WINS INAUGURAL LE MANS

Michelin wins the very first edition of the Le Mans 24 Hours with André Lagache and René Leonard driving a Chenard & Walcker. They completed the race at an average speed of more than 92kph around the original 17-kilometer circuit.

#### 1951: MICHELIN RETURNS TO LE MANS

Michelin returns to Le Mans with radial tires for a Lancia Aurelia B20GT. In addition to topping its class, the car came 12th overall after completing 3,000km on the same set of

#### 1967: **SLICKS**

Michelin innovates with the introduction of the first radial slicks to contest the Le Mans 24 Hours, fitted to an Alpine-Renault A210.

**1978: AN ALL-FRENCH VICTORY** Victory for Didier Pironi and Jean-Pierre Jaussaud in a Renault-Alpine A442B on Michelin tires.

#### 1989: A MICHELIN ONE-TWO

Michelin takes a one-two finish with the Sauber-Mercedes of Mass/Reuter/Dickens and Baldi/Acheson/Brancatelli.

### 1993: MICHELIN LOCKS OUT THE PODIUM

Michelin Peugeot and monopolized the podium with the 905 (winners: Brabham/Bouchut/Hélary).

#### 1999: A MICHELIN TOP-FOUR

Michelin dominates the race to earn a onetwo-three-four finish in association with BMW, Toyota and two Audis. It also secures top spot in the GTS class with Chrysler.

#### 2000: FIRST WIN FOR AUDI-MICHELIN

Michelin and its partner Audi score a one-twothree finish in La Sarthe, with the win going to Kristensen/Biela/Pirro.

### 2003: BENTLEY-MICHELIN, 79 YEARS LATER

Two years after returning to endurance racing, Bentley scores a one-two finish and its fifth overall win, 79 years after the last. Michelin tops every class.

#### 2006: THE FIRST DIESEL WIN AT LE MANS

Audi achieves success with diesel technology at Le Mans on Michelin tires developed specifically to deal with the high forces generated by the R10 TDi prototypes.



### 2007: TEN IN A ROW FOR MICHELINI Michelin takes victory for the tenth

consecutive year at Le Mans. It's the French manufacturer's 16th win at the legendary

### 2009: PEUGEOT-MICHELIN: 16 YEARS LATER

Peugeot and Michelin secure a one-two finish at Le Mans, 16 years after their last success together in 1993. Michelin once again wins all four classes and locks out the top 15 positions in the overall standings.

### 2010: ONE-TWO-THREE FOR AUDI-MICHELIN

The three works Audi R15 TDIs lock out the podium to notch up a ninth Le Mans victory for the Audi-Michelin partnership. The N°9 Audi sets a new distance record after covering 5,410.71km on just 11 sets of tires!

### 2011: 20TH MICHELIN VICTORY AT LE MANS Michelin celebrates its 20th victory (its 14th in

a row) at Le Mans and shares a tenth success with its partner Audi. The winning N°9 Audi completes five consecutive stints on the same Michelin tires.

#### 2012: FIRST LE MANS SUCCESS FOR HYBRID POWER

Michelin secures its 15th straight win at Le Mans with the Audi R18 e-tron quattro. The Michelinequipped car goes down in history as the first hybrid prototype (diesel/electricity) to win the French race. First Le Mans appearance for the Michelin Hybrid, a slick intermediate tire.

## 2015: PORSCHE-MICHELIN BACK ON TOP Seventeen years after their last victory

together at the Circuit de la Sarthe, Porsche and Michelin win the 2015 race with the 'third' Hybrid 919 in the hands of Le Mans novices Nico Hülkenberg, Earl Bamber and Nick Tandy. It is Michelin's 24th victory at the famous French race.

#### 2016: A MEMORABLE START AND FINISH!

For the first time, the Le Mans 24 Hours starts behind a Safety Car following a heavy shower moments before the start. While leading, the N°5 Toyota suffers a cruel mechanical problem during the race's penultimate lap which hands victory to the N°2 Porsche 919 Hybrid/Michelin of Marc Lieb, Neel Jani and Romain Dumas.

### 2017: PORSCHE/MICHELIN WINS BUT TWO LM P2 CARS ON THE PODIUM

Once again, Toyota comes close to winning the Le Mans 24 Hours but glory escapes it yet again. Victory ends up in Porsche's hands for the third year running, while second and third places go to LM P2 prototypes.

### 2018: TOYOTA/MICHELIN'S FIRST LE MANS SUCCESS

Toyota celebrates its 20th attempt at the Le Mans 24 Hours with a one-two finish for the TS050 Hybrid/Michelin. First Le Mans win for F1 star Fernando Alonso.

#### 2019: A MICHELIN GRAND SLAM

Michelin wins all four classes (LMP1, LMP2, LMGTE Pro, LMGTE Am) for the first time since

### 2020: NO SPECTATORS

Toyota and Michelin make it three wins in a row in front of empty grandstands due to the Covid-19 pandemic. Another grand-slam performance for Michelin whose partners top all for classes.

#### 2021: MICHELIN'S 24TH STRAIGHT WII

Michelin extends its unbeaten run at Le Mans to 24 victories since 1998. Its brand new tires for the Hypercar entries help Toyota and its GR010 Hybrid claim the first race of the race's Hypercar era.

#### 2022: 5 IN-A-ROW FOR TOYOTA WITH MICHELIN

Toyota/Michelin claims its fifth straight Le Mans victory. Porsche and Michelin wins the last LMGTE Pro race at the Le Mans 24 Hours, establishing a new distance-record (4,769km) in the process.

## 2023: FERRARI'S WINNING RETURN, WITH MICHELIN Making its return to Le Mans 50 years after

its last win, Ferrari won the race's centenary edition with its 499P Hypercar on Michelin tires. Michelin also celebrated the final appearance of LMGTE cars by claiming the **LMGTE Am victory with Corvette** 















### MICHELIN AND LE MANS







26

The highest number of consecutive wins (since 1998)

### 251.88KPH

Fastest ever average speed over one lap (with Toyota, in 2017)

### 5.410.713KM

Distance record over 24 hours (with Audi, in 2010)

### 225.22KPH

Fastest average speed over 24 hours (with Audi, in 2010)

### 54

The highest number of cars to contest Le Mans on Michelin rubber (91% of the entry, in 2020)

#### 8

The highest number of Le Mans wins by the same driver (Tom Kristensen)

### 5

The most wins by the same car (Audi R8)

#### 15

The highest number of overall places at the finish monopolized by cars equipped by the same tire manufacture (2009)

#### 33

The highest number of pole positions (since 1963)

### MICHELIN'S LE MANS RECORD



(including an unbeaten run of 26 wins since 1998)



podiums pole positions

| 2023 | Pier Guidi/Calado/Giovinazzi |
|------|------------------------------|
|      | Ferrari 499P                 |

| 2022 | Buemi/Hartley/Hirakawa |
|------|------------------------|
|      | Tovota GR010 Hvbrid    |

### **2021** Conway/Kobayashi/Lopez Toyota GR010 HYBRID

| 2020 | Nakajima/Buemi/Hartle |
|------|-----------------------|
|      | Toyota TS050 Hybrid   |

### **2019** Nakajima/Buemi/Alonso *Toyota TS050 Hybrid*

| 2018 | Buemi/Nakajima/Alonso |
|------|-----------------------|
|      | Toyota TS050 Hybrid   |

### **2017** Bernhard/Hartley/Bamber Porsche 919 Hybrid

| 2016 | Jani/Lieb/Dumas    |
|------|--------------------|
|      | Porsche 919 Hybrid |

| <i>2015</i> | Hulkenberg/Bamber/Tandy |
|-------------|-------------------------|
|             | Porsche 919 Hybrid      |

### **2014** Tréluyer/Fassler/Lotterer *Audi R18 e-tron quattro*

| 2013 | Kristensen/McNish/Duva  |
|------|-------------------------|
|      | Audi R18 e-tron quattro |

| <i>2012</i> | Tréluyer/Fassler/Lottere |
|-------------|--------------------------|
|             | Audi R18 e-tron quattro  |

| 2011 | Tréluyer/Fassler/Lottere |
|------|--------------------------|
|      | Audi R18 TDi             |

| <i>2010</i> | Dumas/Bernhard/Rockenfel | e |
|-------------|--------------------------|---|
|             | Audi R15 TDi             |   |

### **2009 Brabham/Gené/Wurz**Peugeot 908 HDi FAP

### **2008** Capello/Kristensen/McNish *Audi R10 TDi*

### **2007** Biela/Pirro/Werner *Audi R10 TDi*

| 2006 | Biela/Pirro/Werne |
|------|-------------------|
|      | Audi R10 TDi      |

#### **2005** Kristensen/Lehto/Werner Audi R8

### **2004** Kristensen/Ara/Capello *Audi R8*

**2005** Kristensen/Capello/Smith Bentley Speed 8

| 2002 | Biela/Kristensen/Pirre |
|------|------------------------|
|      | Audi R8                |

**2001** Biela/Kristensen/Pirro Audi R8

| 2000 | Biela/Kristensen/Pirro |
|------|------------------------|
|      | AI: DO                 |

| 1999 | Winkelhock/Martini/Dalmas |
|------|---------------------------|
|      | RMW V12 I MR              |

| 1998 | McNish/Aïello/Ortelli |
|------|-----------------------|
|      | Porsche 911 GT1       |

| 1995 | Dalmas/Lehto/Sekiya |
|------|---------------------|
|      | McLaren F1 GTR      |

### **1993 Brabham/Bouchut/Hélary** *Peugeot* 905

### 1992 Warwick/Dalmas/Blundell Peugeot 905

### **1989** Mass/Dickens/Reuter Sauber C9-Mercedes-Benz

### **1978 Pironi/Jaussaud** *Renault-Alpine A442b*

#### 1923 Lagache/Léonard Chenard & Walcker Sport





# MICHELIN'S ENVIRONMENTAL COMMITMENT

Michelin sees endurance racing - and the Le Mans 24 Hours in particular - as an accelerator of innovation in its quest for increasingly environmentally-respectful raw materials and technologies that contribute to the Group's 'Everything Sustainable' target by 2050.

The entry for this year's Le Mans 24 Hours features 23 prototypes representing nine car manufacturers in the headlining Hypercar class, for which Michelin has developed a range of specific tires.

The use of CAD and simulator technology enabled Michelin to halve the time necessary for the development of these new tires, while slashing the cost of the process and the quantity of materials required by 75 percent. The longevity of Michelin's tires has long enabled its partners to run double, triple and even quadruple stints with a view to saving time during pit stops, with no detriment to performance. This, too, has contributed to reducing the firm's environmental footprint at Le Mans over the years, since fewer tires raced means fewer tires to manufacture, ship and recycle, not to mention smaller quantities of raw materials.

Working in favor of sustainable mobility is central to the partnerships Michelin strikes in motorsport. In 2021, it revealed a new demonstration enduranceracing tire that contained 46 percent recycled and renewable raw materials. Three years on, that figure has been raised to 71 percent in the case of the tires for the H24 hydrogen prototype. Meanwhile, today's MICHELIN Pilot Sport Wets for the Hypercars contain 45 percent recycled/ renewable materials.

The nature of motorsport may be evolving, but it continues to enable Michelin to accelerate the emergence of innovations aimed at helping the Group to meet its environmental pledges







### WHAT'S NEW IN 2024

### CLASSES

Only two classes: Hypercar and LMGT3

The Hypercar class covers LMH (hybrid and non-hybrid) and LMDh (hybrid) prototypes

LMH prototypes: Toyota GR010 Hybrid, Peugeot 9X8, Ferrari 499P, Isotta Fraschini Tipo6-C

LMDh prototypes: Porsche 963, Cadillac V-Series.R, Alpine A424, BMW M V8 Hybrid, Lamborghini SC63

### **VENUES**

#### 2 new venues:

Losail (Qatar), Imola (Italy)

### 2 returning venues:

Sao Paulo (Brazil), CoTA (USA)

### **QUALIFYING**

#### New format,

with two sessions per class: Qualifying (12 minutes), followed by a Hyperpole shootout, featuring the 10 fastest cars from Qualifying (10 minutes).

### 2024 CALENDAR

**R1 QATAR 1812 KM** 

(Qatar, Losail)

March 2



**6 HOURS OF IMOLA** 



April 21



6 HOURS OF SPA-**FRANCORCHAMPS** 

(Belgium)

May 11



**LE MANS 24 HOURS** (France)

June 15-16



**6 HOURS OF SAO PAULO** 



(Brazil) July 14

*R6* 

**LONE STAR LE MANS** 

(Texas, USA) September 1

R7

**6 HOURS OF FUJI** 



(Japan) September 15



**8 HOURS OF BAHRAIN** 



November 2

### **FIA WEC** TIRE REGULATIONS

#### **SPECIFICATIONS**

| Number<br>for dry   | of speci<br>-weath | Number of specifications |                           |  |
|---------------------|--------------------|--------------------------|---------------------------|--|
| Le Mans<br>24 Hours | Other races        | Total over<br>the season | for wet-<br>weather tires |  |
| 3                   | 2                  | 3                        | 1                         |  |

Two slick specifications for the season for all cars, to be registered 48 hours before the Prologue Test. For individual races, two of the three specifications to be nominated 48 hours at the latest prior to the start of scrutineering (three specifications for Le Mans).

#### **ALLOCATIONS**

| Free Practice<br>+ Qualifying | Hyperpole** | Race |
|-------------------------------|-------------|------|
| 24                            | 8           | 56   |

(\*) Or of 1812km.

(\*\*) Only the softest tire proposed by the tire manufacturer for this competition will be used for Hyperpole.

- The tire manufacturer must establish identical technical requirements (pressure and camber) for all the Competitors. The non-respect of these requirements by the Competitors may be penalized by the Panel of the Stewards.
- The WEC Committee will be able to modify the random attribution mechanism and the tire collection and reintroduction mechanism at any moment during the season.
- To go from the pit lane to the starting grid before the start of the race, the tires used can be either dry-weather tires or wet-weather tires and will not be counted in the allocation.
- Tyres used for the warm up will not be considered

#### **HYPERPOLE**

Michelin to select the compound for use in the Hyperpole sessions

The choice of compound for this session will be specified by Michelin, with all 10 cars contesting the shootout on the same type of tire. The four covers employed will be supplied in addition to the competitor's basic allocation but they may not be used for

the race itself. Instead, the Hyperpole tires will be retrieved at the end of the session and will be made available to Michelin's partners for private testing at a later date.

#### **RAIN TIRES**

The number of wet-weather tires usable during a Competition is not limited. During practices and the race, wet-weather tires can only be used once the track has been declared wet by the Clerk of the Course / Race Director.

Any chemical and/or mechanical treatment of the tires is prohibited, except for the removal of debris collected on the track.

The tread and profile of the tires must not be modified or recut.

Any process that involves a direct or indirect attempt at modifying the temperature of a tire (compared to the ambient temperature) is forbidden.

Use of storage tents in designated areas is permitted only if they are always ventilated with ambient air and accessible.

Infringement of the tire allowance: Stop & Go of 2 minutes per tire.

Infringement of the tire heating rules: Stop & Go of 3 minutes during the race.

Four mechanics and two tire guns allowed for wheel changes during pit stops. Wheel changes are only allowed when the car is not being refueled.

Only one tire technician is allowed to measure tire temperatures and pressures.

Tire changes may only be carried out on the starting grid up to the fiveminute board, in front of the garage or inside the garage if significant work is being undertaken on the car, on the track in the case of a suspension of the

Each tire must be identified by RFID and barcode. All references must be declared to the Technical Delegate at least 48 hours before the start of the Competition.









## OUR VICTORIES, YOUR GAIN!



From left to right: the MICHELIN Pilot Sport Endurance (for the World Championship's Hypercars), MICHELIN Pilot Sport<sup>s</sup> S and MICHELIN Pilot Sport<sup>s</sup>

### **MICHELIN PILOT SPORT**

The MICHELIN Pilot Sport is unbeaten in the FIA World Endurance Championship since 2012. Benefit from the grip and precision delivered by the MICHELIN Pilot Sport range of road tires!

**#PerformanceMadeToLast #WeRaceForChange** 

